

# **TYPE APPROVAL CERTIFICATE**

Certificate No: **TAP00000TA Revision No:** 6

This is to certify:

That the Pipe Couplings, Bite and Compression Type

with type designation(s) EO-D / -DPR / -PSR / EO-2 and EO2-Form

# Issued to Parker Hannifin Manufacturing Germany GmbH & Co. KG **BIELEFELD**, Germany

is found to comply with DNV rules for classification – Ships Pt.4 Ch.6 Piping systems DNV class programme DNV-CP-0185 - Type approval - Mechanical joints

**Application** :

Products approved by this certificate are accepted for installation on all vessels classed by DNV. Temperature range: -55°C up to +400°C Max. working press.: 100 bar up to 800 bar 4mm up to 42mm Sizes:

Issued at Hamburg on 2024-02-21 This Certificate is valid until 2028-07-31. DNV local unit: Magdeburg

for DNV

Approval Engineer: Hagen Markus

Sven Klinger **Head of Section** 

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This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.



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## **Product description**

The Parker Hannifin "DIN fitting" system, according to DIN 3861 / EN ISO 8434-1, consist of the following components:

## **Cutting rings**

- D metallic sealing, cutting ring EO 24° cone end
- DPR metallic sealing, progressive ring EO 24° cone end (stainless steel)
- PSR metallic sealing, progressive stop ring EO 24° cone end, over-tightening protection (steel)

## Nuts

- M EO nut acc. to DIN 3870/EN ISO 8434-1 (carbon steel, stainless steel, brass)
- FM EO-2 Functional nut soft sealing in nut (carbon steel, stainless steel)
- FORM EO2-FORM Set acc. to DIN 3870/EN ISO 8434-1 soft sealing metal ring with NBR or FKM seal plus nut (carbon steel, stainless steel)

## Sealing

EO-2 soft sealing ring (metal ring with NBR or FKM seal)

## **Tube fittings**

This type approval includes tube fittings as specified in the Parker Technical handbook/Catalogue 4100/UK "Industrial Tube Fittings Europe- Section I2 to I5 DIN fittings".

Not included are male stud banjo elbow and high-pressure banjo elbow, tee.

# For the following tube fittings limitations as specified in the Rules Pt.4, Ch.6 are to be observed: Bulkhead fittings

Bulkhead coupling types SV and WSV are not approved through tank walls, watertight decks and bulkheads. For application through fire divisions a separate type approval is required.

For penetration through A – class bulkheads and decks (fire divisions), the wall thickness of the connected tube shall be at least 3mm. (Refer to SOLAS Chapter II-2, Regulation 9.3)

# **Pipe connectors where pressure -tight joints are made on the threads** are limited in the application as follows:

Pipe connector design	Range of application <sup>1</sup>	
with tapered or parallel thread	not approved for toxic or flammable media or services where fatigue, severe erosion or crevice corrosion is expected to occur	
with parallel thread	approved for pipe class III	up to outside diameter 60.3mm
with tangened throad	approved for pipe class I	up to outside diameter 33.7mm
	approved for pipe class II, III	up to outside diameter 60.3mm

Note

<sup>1</sup> Refer to DNV Rules Pt.4 Ch.6 – Section 9 – 5.2.6.

## Overview of threaded tube fittings with limitations

Туре	Name
GE-R(KEG), GE-M(KEG), GE-NPT	Male stud connector
EGE-NPT	Swivel connector
WE-NPT, WE-M(KEG), WE-R(KEG)	Male stud elbow
TE-R(KEG), TE-M(KEG)	Male stud branch tee
LE-R(KEG), LE-M(KEG)	Male stud run tee
GAI-NPT	Female connector
RI-ED, RI	Thread reducer/expander

All other tube fittings with thread connection not listed in the above table may be used without limitations.



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### **Materials**

The tables below specify the standard types of materials.

Tube fittings	Material type <sup>1</sup>
D	Carbon steel, Stainless steel, Brass
DPR	Stainless steel
PSR	Carbon steel
FM, FORM	Carbon steel, Stainless steel
	Stainless steel
Tubes	Carbon steel
	Copper

Notes

<sup>1</sup> For detailed material designation refer to Parker Hannifin Catalogue 4100-10/UK, Section C Performance data.

#### **Selection of materials**

It shall be noted that the selection of the materials considers the applicable service condition with respect to type of media, flow velocity, media temperature and installation area of the piping system. In particular, the resistance to corrosion, erosion, oxidation and other deterioration during projected service life are to be considered.

#### Sea water application

The term sea water application includes piping systems conveying sea water and piping systems installed on the open deck.

The stainless-steel materials 1.4571 (AISI 316Ti), 1.4404 (AISI316L) and 1.4401(AISI316) specified are approved for sea water systems, whereas brass materials are not.

Even the stainless-steel grade specified above cannot be considered immune to attack under all situations, avoidance of stagnant seawater conditions and removal of welding oxides after welding are some of the important factors to the successful use in piping systems for sea water and installation on open deck.

References

- DNV Rules Pt.4 Ch.6 Section 2 Materials
- Parker Hannifin Catalogue 4100/UK, Section C Performance data

#### Tubes

For selection of the tubes the general recommendations in Section S of the Parker Technical Handbook/Catalogue 4100/UK are to be observed.

In addition the following DNV Rules are to be observed

- Pt. 2 Materials and welding Ch. 2 Metallic material Section 5 Steel pipes and fittings -
- Para 2 Pipes for pressure systems
- Pt.4 Ch.6, Section 9, Minimum wall thickness Tables 2 (carbon steel) and 3 (stainless steel).

## **Production sites**

This certificate includes in addition the following production places: Parker Hannifin Manufacturing Germany GmbH & Co KG, Am Metallwerk 9, 33659 Bielefeld, Germany

Parker Hannifin Sp.z.o.o. ul, Eugeniusza Kwiatkowskiego 16, PL- 55011 Siechnice, Poland

Parker Hannifin Manufacturing Germany GmbH & Co KG, Am Bahndamm 35, 33758 Schloss Holte-Stukenbrock

Parker Hannifin Fluid Connectors (Qingdao) Co. Ltd., NO 9 of Chongshen Road, Qingdao National high-tech. Industrial development zone Qingdao, China

#### Responsibility

Parker Hannifin Manufacturing Germany GmbH & Co. KG takes the responsibility for the design and the production procedures with relation to ensuring continued consistent production of the type approved products. Reference DNV CP-0338 Type approval scheme, Section 4.



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## **Application/Limitation**

The Parker Hannifin "DIN" fitting systems EO-D / -DPR / -PSR / EO-2 and EO2-Form connector systems are type approved for application in pressurized piping systems of pipe class I, II and III piping systems. The connectors are classified as "Compression couplings, Bite type" according to DNV Ship Rules Pt. 4 Ch. 6,

Sec. 9 - Table 8 Examples of mechanical joints .

Range of application according to Table 9 Application of mechanical joints. Connectors with elastomeric seals are approved for application according to "Fire endurance test condition 30min wet" or "fire endurance test not required." Appropriate footnotes – Fire resistance capability of table 9 are to be observed.

The connector systems are not approved for application in high pressure fuel injection systems of combustion engines.

## Sizes and nominal pressure range (PN)

The nominal pressures specified in the table are in general approved for straight tube fittings and nuts. For form tube fittings such as elbows and t-pieces, reduced pressures according to Parker "Technical Handbook/Catalogue 4100/UK Industrial Tube Fittings Europe – Section I may have to be observed.

Tube fitting component	Size range	Series	Nominal pressure PN (bar)		
	(mm)		Stainless Steel	Carbon steel	Brass
	04, 06, 08, 10, 12	LL	100	100	63
	06, 08, 10, 12, 15, 18	L			200
	22, 28, 35, 42	L			100
U	06, 08, 10, 12, 14	S	n.a.	n.a.	400
	16,20, 25, 30	S			250
	38	S		-	200
	06, 08, 10	L	n.a.	500	
	12, 15, 18	L		400	
DED	22, 28, 35, 42	L		250	5.0
Por	06, 08, 10	S	1	800	n.a.
	12, 14, 16	S	1	630	
	20, 25, 30, 38	S	1	420	
	06, 08, 10, 12, 15, 18	L	315		
	22, 28, 35, 42	L	160		
DPR	06, 08, 10, 12 14	S	630	n.a. n.	n.a.
	16, 20, 25, 30	S	400		
	38	S	315		
EM – EO-2 Eurotional put	04	LL	n.a.	100	
	04, 06	LL	100	n.a.	- n.a.
	06, 08, 10	L		500	
	12, 15, 18	L	]	400	
FM – EO-2 Functional nut	22, 28, 35, 42	L		250	
EO2-FORM Set	06, 08, 10	S	800 630		-
	12, 14, 16	S			
	20, 25, 30, 38	S	1	420	
	06, 08, 10,12, 15, 18	L	315		
	22, 28, 35, 42	L	160	n.a.	n.a.
FM – EO-2 Functional nut	06, 08, 10, 12, 14,	S	630		
	16, 20, 25, 30	S	400		
	38	S	315		
EO2-FORM Set	06, 08, 10	L	500		
	12, 15, 18	L	400	n.a. n.a.	
	22, 28, 35, 42	L	250		na
	06, 08, 10, 12	S	630		n.a.
	14, 16	S	530		
	20, 25, 30, 38	S	420		



### **Temperature range**

The temperature range is limited by the soft sealing material applicable.

Refer to Parker "Technical Handbook/Catalogue 4100/UK Industrial Tube Fittings Europe, Section C2 Performance data".

Material	Temperature range
Steel	-20°C <sup>1</sup> up to +250°C
Stainless steel	-55°C up to +400°C
Brass	-55°C up to +175°C
NBR	-35°C / -40°C <sup>2</sup> up to +100°C / +120°C <sup>2</sup>
FKM	-25°C / -35°C <sup>2</sup> up to +200°C

Notes

<sup>1</sup> Lowest medium temperature. Lowest environmental temperature -40°C. Reference DIN 3859-1 Compression couplings Part 1 Technical delivery conditions <sup>2</sup> Permitted ambient temperature.

## Temperature range examples

Tube fittings made of steel with NBR sealing	Media: -20°C up to +100°C Ambient: -40°C up to +120°C
Tube fittings made of stainless steel with FKM sealing	Media: -25°C up to +200°C Ambient: -35°C up to +200°C

For application at elevated temperatures the pressure reduction factors specified in the "Parker Technical Handbook/Catalogue 4100/UK Industrial Tube Fittings Europe, Section C2 Performance data" are to be observed.

## **Type Approval documentation**



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# Tests carried out DNV CP-0185

Repeated Assembly Test, Tightness test, Burst Pressure Test, Pull-out test, Vacuum test, Combined Impulse and Vibration Test, Fire resistance tests (wet condition).

### Assembling and Installation

For assembly and installation of the fittings the General safety and Assembly instructions specified in the Parker Hannifin catalogue C 4100-10/UK, Section E Tube assembly" are to be observed.

Tube connections/assembly are to be made by using tube fittings manufactured by Parker Hannifin solely.

## Marking of product

Component	Example
Coupling	Parker, identification sign of manufacturer
Nut	EO/P on nut size
Cutting ring steel	EO-PSR
Cutting ring stainless steel	EO 71 dpr

## Periodical assessment

For retention of the Type Approval, a DNV Surveyor shall perform periodical assessment to verify that the conditions for the Type Approval are complied with. Refer to the Class Programme DNV-CP-0338, Sec.4.

To check the validity of this certificate, please look it up in https://approvalfinder.dnv.com

### End of certificate